

January-21-13 2:57:41 PM

96266

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 1/21/13 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 2/04/13 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

Work Order ID 96266

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96266

Page 3

Item ID: D3874-2

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Floor Protector

Stop ***NS2***

Start Date: 1/21/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/04/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

160 QC5- Inspect part completeness to step on W/O

0.00

160

QC

Memo

0.00

Quality Control

170 Identify as per dwg & Stock Location **(ST/5)**

0.00

170

Packaging

Memo

0.00

Packaging

180 QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

1/18 SP
13-01-24

13/1/25

13-01-24

Picklist Print

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Page 1

Work Order ID: 96266

96266

Parent Item: D3874-2

D3874-2

Parent Item Name: Floor Protector

Start Date: 1/21/13

Required Date: 2/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A 09.02.06 New Issue DL
Add Step 105 Dry Material 10/04/21 DL

IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.118-90318-08		Purchased	No			100	sf	753.4949	4.38	4.38			

MI FXS 118-90318-08

Lexan Sheet

**

Location

Loc Qty

Loc Code

therm

753.4949406

113127

753.494941

4.38 sq ft.

Dh
13/01/22

DART AEROSPACE LTD		Work Order:	96266
Description: Floor Protector		Part Number:	D3874-2
Inspection Dwg: D3874	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than <u>3/16</u> "	✓			
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

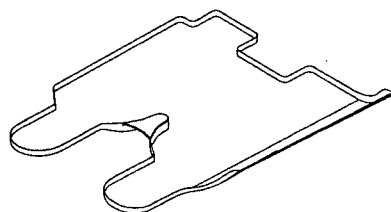
Measured by:	<i>[Signature]</i>	Date:	13/01/22
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TRIMMING SECTION

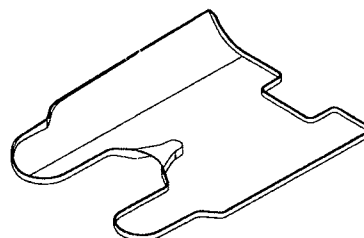
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.050	Min	0.056"	✓			
0.065	Min	0.079"	✓			
0.5	Min	0.53"	✓			
21.9	REF	21.9"	✓			

Measured by:	<i>[Signature]</i>	Date:	13/01/23
Audited by:	<i>[Signature]</i>	Date:	13-1-23
Prototype Approval:	N/A	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue	KJ	<i>[Signature]</i>



D3874-1 FLOOR PROTECTOR



D3874-2 FLOOR PROTECTOR

SHAW COPY
RETURN TO
UNCONTROLLED COPY
NOT TO BE USED
FOR CONSTRUCTION

96266 MLCJ

13-01-21

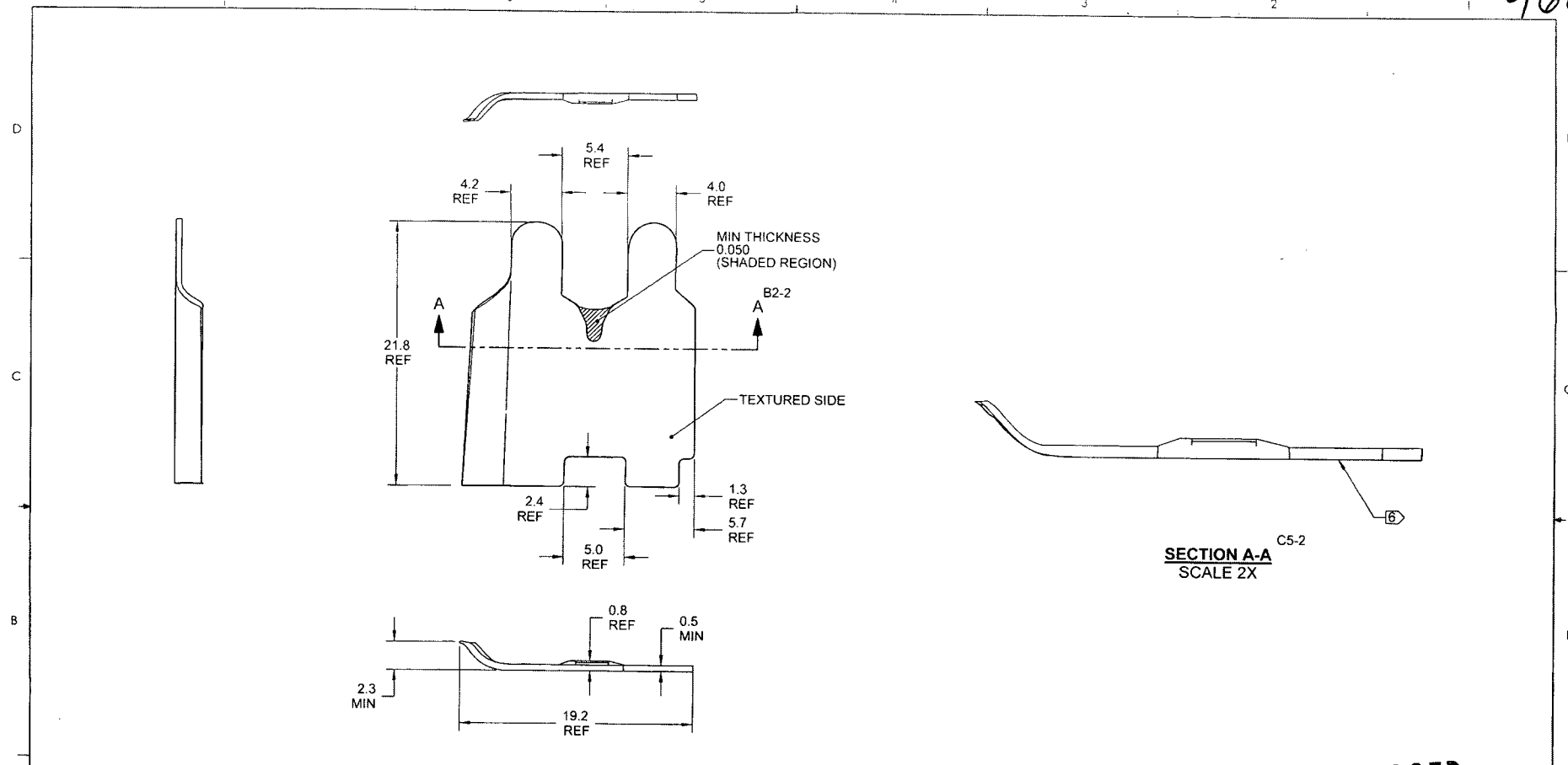
RELEASED
27/05/09

A	NEW ISSUE	PH	09.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.01.29		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3874	REV. A
TITLE FLOOR PROTECTOR	SCALE NTS
SHEET 1 OF 3	

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D3874-1 FLOOR PROTECTOR

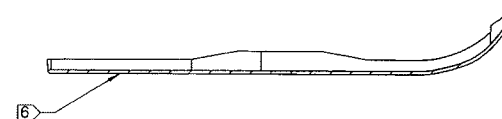
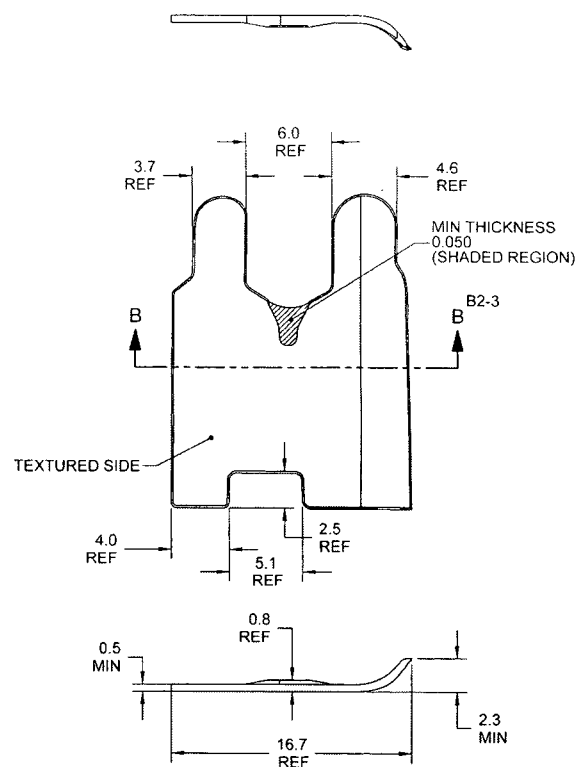
RELEASED
9/25/05

NOTES:

- 1) MATERIAL: LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3874-1" USING VIBRATING STYLUS
- 7) WEIGHT: 1.5 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9474 PER DART QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.050" ON FLANGES AND 0.065" ELSEWHERE EXCEPT AS SHOWN

DESIGN	PH	DART AEROSPACE LTD	
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CHECKED		DRAWING NO.	REV. A
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DE APPR.		FLOOR PROTECTOR	NTS
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96266



SECTION B-B
SCALE 2X

D3874-2 FLOOR PROTECTOR

RELEASED
09/01/29

NOTES:

- 1) MATERIAL: LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3874-2" USING VIBRATING STYLUS
- 7) WEIGHT: 1.5 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9474 PER DART QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.050" ON FLANGES AND 0.055" ELSEWHERE EXCEPT AS SHOWN

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